



Ultra-Fast High Temperature Liquid Chromatography

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Outline

- **Advantages of High Temperature HPLC**
 - Theoretical Effects of High Temperature HPLC
 - Practical Analytical Advantages of Using High Temperature HPLC
- **Using Temperature to Control Selectivity**
 - Importance of Selectivity in HPLC Optimization
- **Using Temperature in 2D Separations**
 - Basic Design Elements of 2D Separations
 - Example of 2D-UFHTLC Capability




Theoretical Advantages to High Temperature LC

van Deemter Plot

$$h = A + \frac{B}{v} + C v + D v^{2/3} + \frac{3D_m}{8k_d d_p^2} v$$

F. D. Antia and Cs. Horvath, *J. Chromatogr.*, 435, 1-15 (1988).

**Practical Limit
Temperature Dependence**

$$\frac{t}{N} \propto (1 + k') \frac{L^{2/3}}{\Delta P_{\max}^{2/3}} \frac{\eta}{T^{1/3}}$$


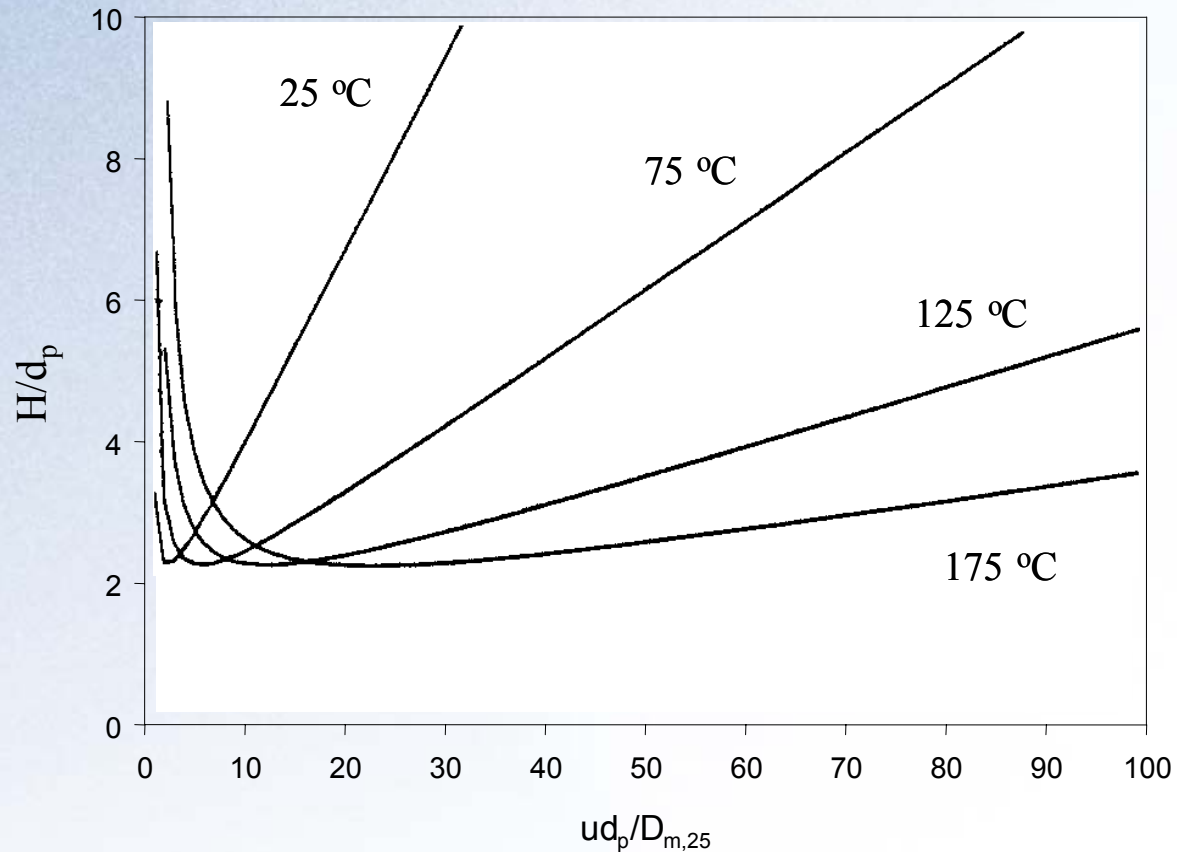
Guiochon, Georges, *Anal. Chem.*, 52, 2002-2008 (1980).

Three ways that temperature increases efficiency and speed

- Increased temperature increases diffusivity, thus decreasing the reduced velocity
- Increased temperature accelerates sorption kinetics
- Increased temperature decreases mobile phase viscosity



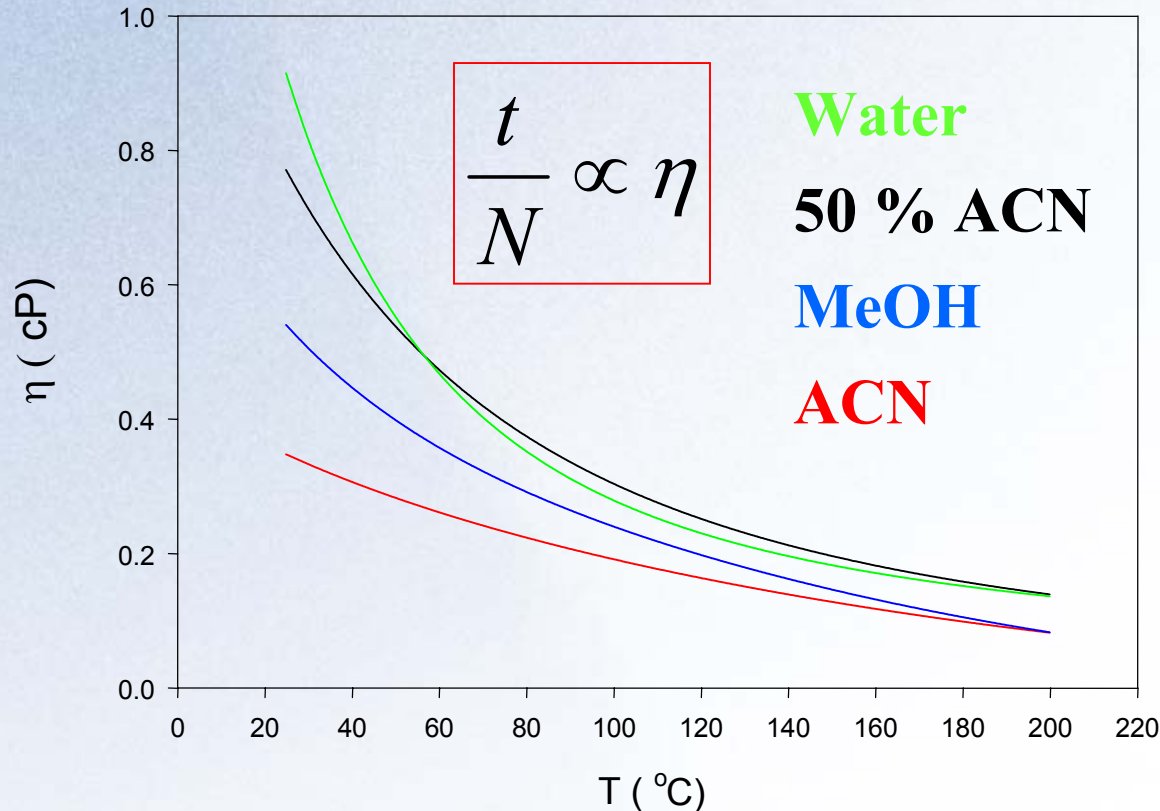
Theoretical Effect of Temperature on Column Efficiency



F. D. Antia and Cs. Horvath, *J. Chromatogr.*, 435, 1-15 (1988).



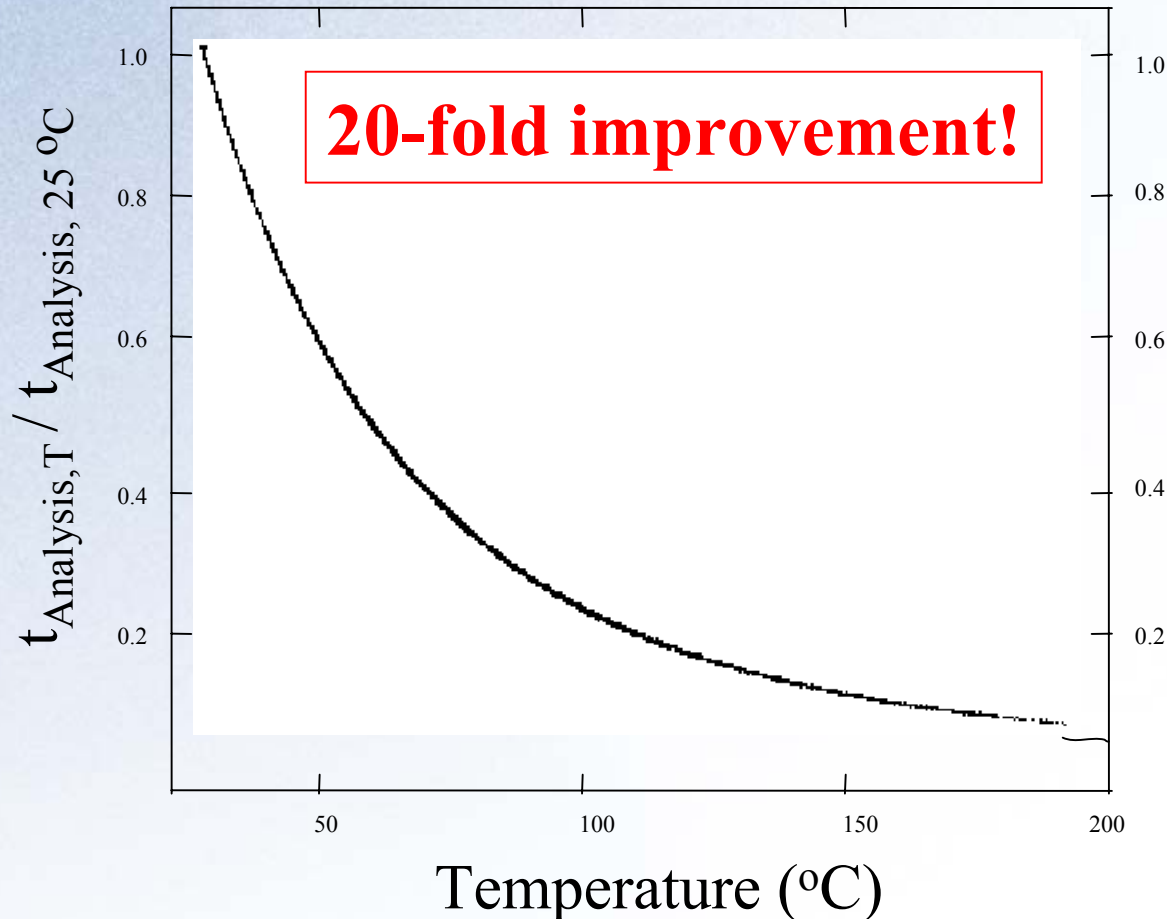
Estimated Effect of Temperature on Viscosity*



*H. Chen and Cs. Horvath, "Rapid Separation of Proteins by RP-HPLC at Elevated Temperatures," *Anal. Methods Instrum.*, **1**, 213-222 (1993).



Effect of Temperature on Theoretical Analysis Time at Constant Pressure and Plate Count*



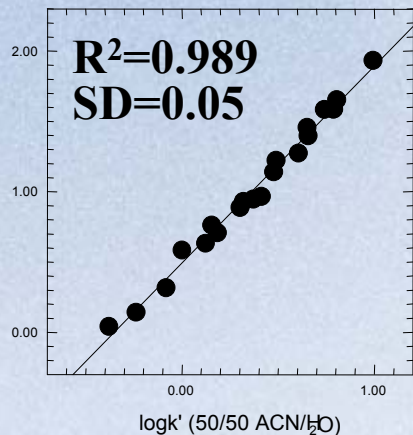
*F. D. Antia and Cs. Horvath, *J. Chromatogr.*, **435**, 1-15 (1988).



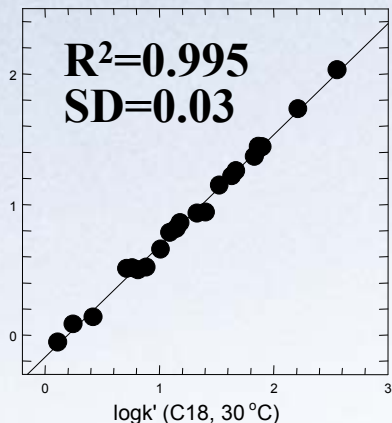
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Comparison of Variables Affecting Selectivity

30% ACN vs. 50% ACN

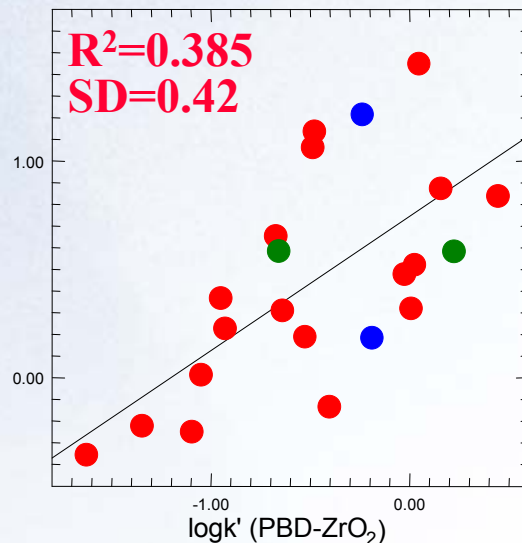


80°C vs. 30°C

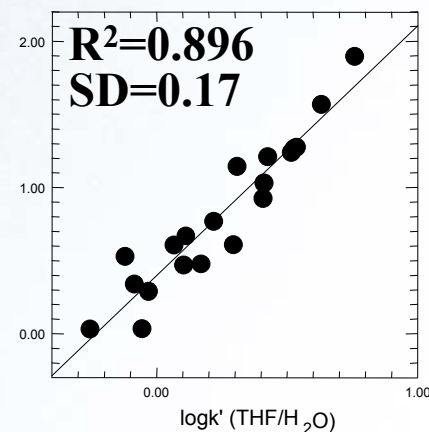


Stationary Phase Type

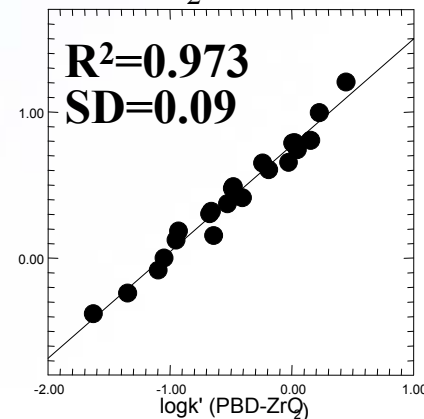
Carbon-ZrO₂ vs.
PBD-ZrO₂



MeOH vs. THF



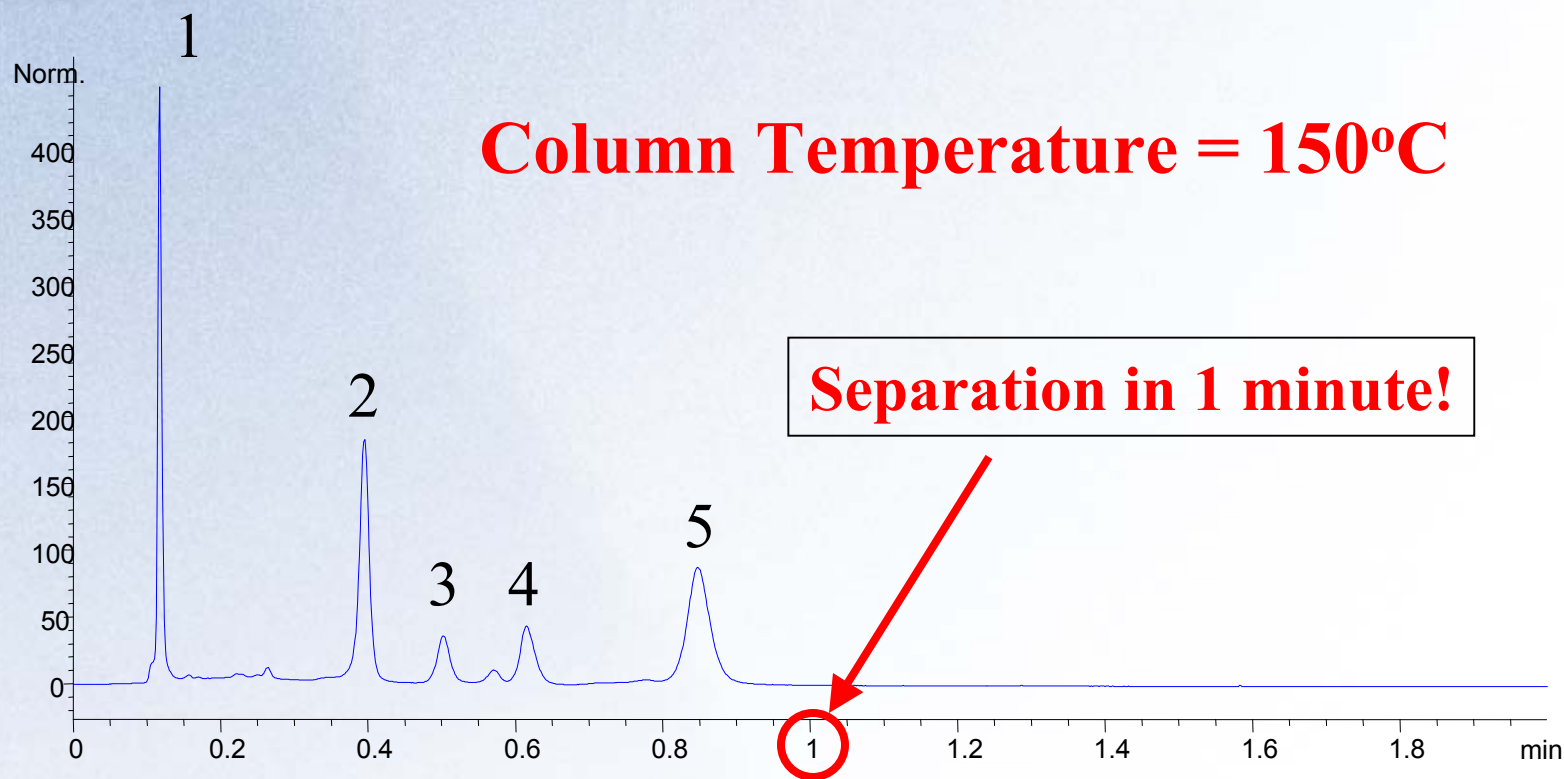
C18-SiO₂ vs. PBD-ZrO₂



- Stationary phase type has a very large effect on selectivity.



Fast Separations Non-Steroidal Anti-Inflammatories



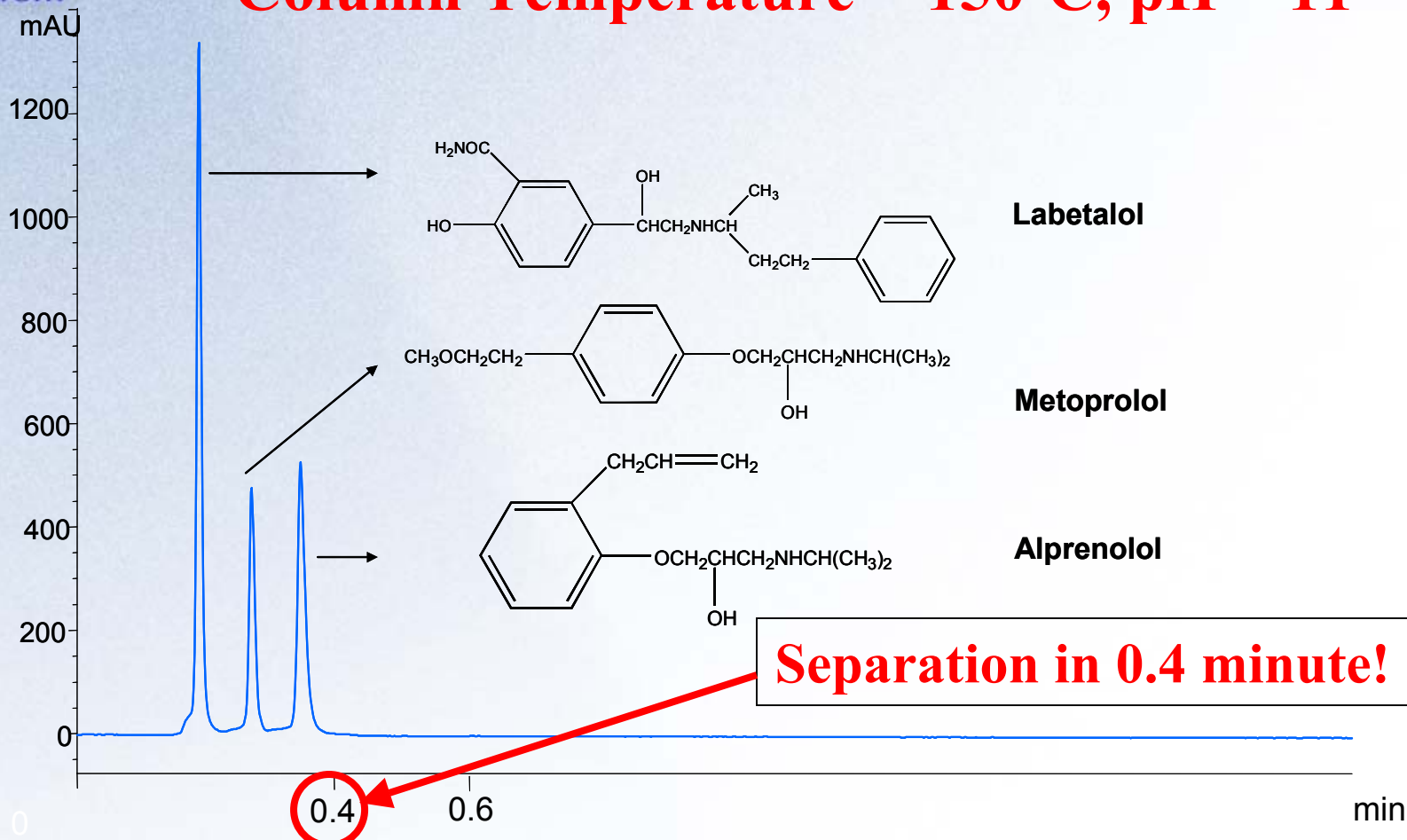
LC Conditions: Column, 50 x 4.6 DiamondBond®-C18; Mobile phase, 25/75 ACN/40mM phosphoric acid, pH 2.3; Flow rate, 5.5 mL/min.; Temperature, 150 °C; Injection volume, 1µL; Detection at 254nm; Solute concentration, 0.15 mg/mL.; Solutes, 1= Acetaminophen, 2=Ketoprofen, 3=Naproxen, 4=Ibuprofen, 5=Oxaprofen.



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Fast β -Blockers Separation

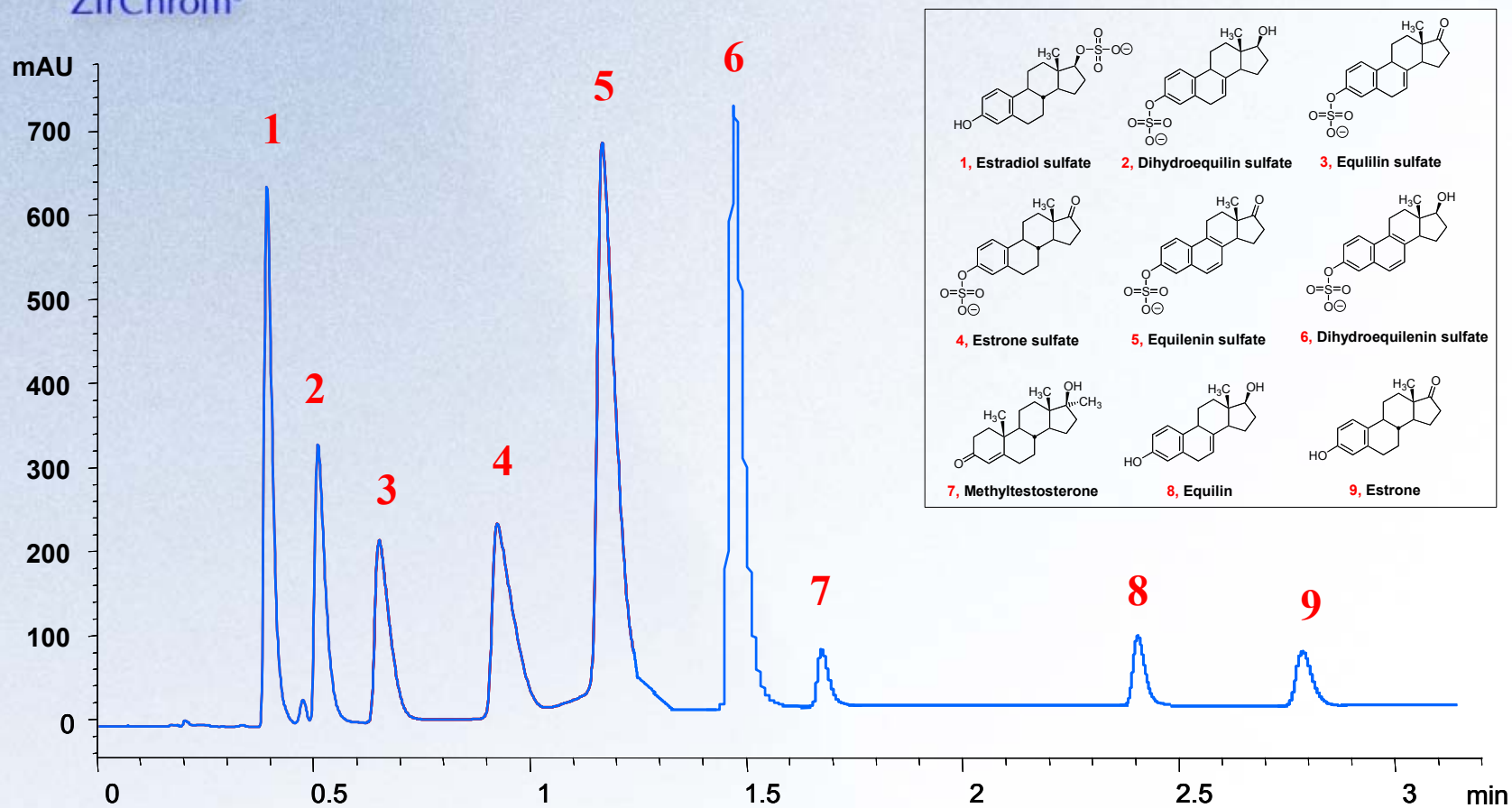
Column Temperature = 150°C, pH = 11



LC Conditions: Column, 50 x 4.6 DiamondBond®-C18; Mobile phase, 45/55 ACN/20mM Ammonium Phosphate pH11.0; Flow rate, 3.0 mL/min; Temperature, 150 °C; Injection volume, 1.0 μ L; Detection at 210 nm; Solutes, 1=Labetalol, 2=Metoprolol, 3=Alprenolol



Fast Steroid Separation at 125°C Using a ZirChrom[®]-CARB Column



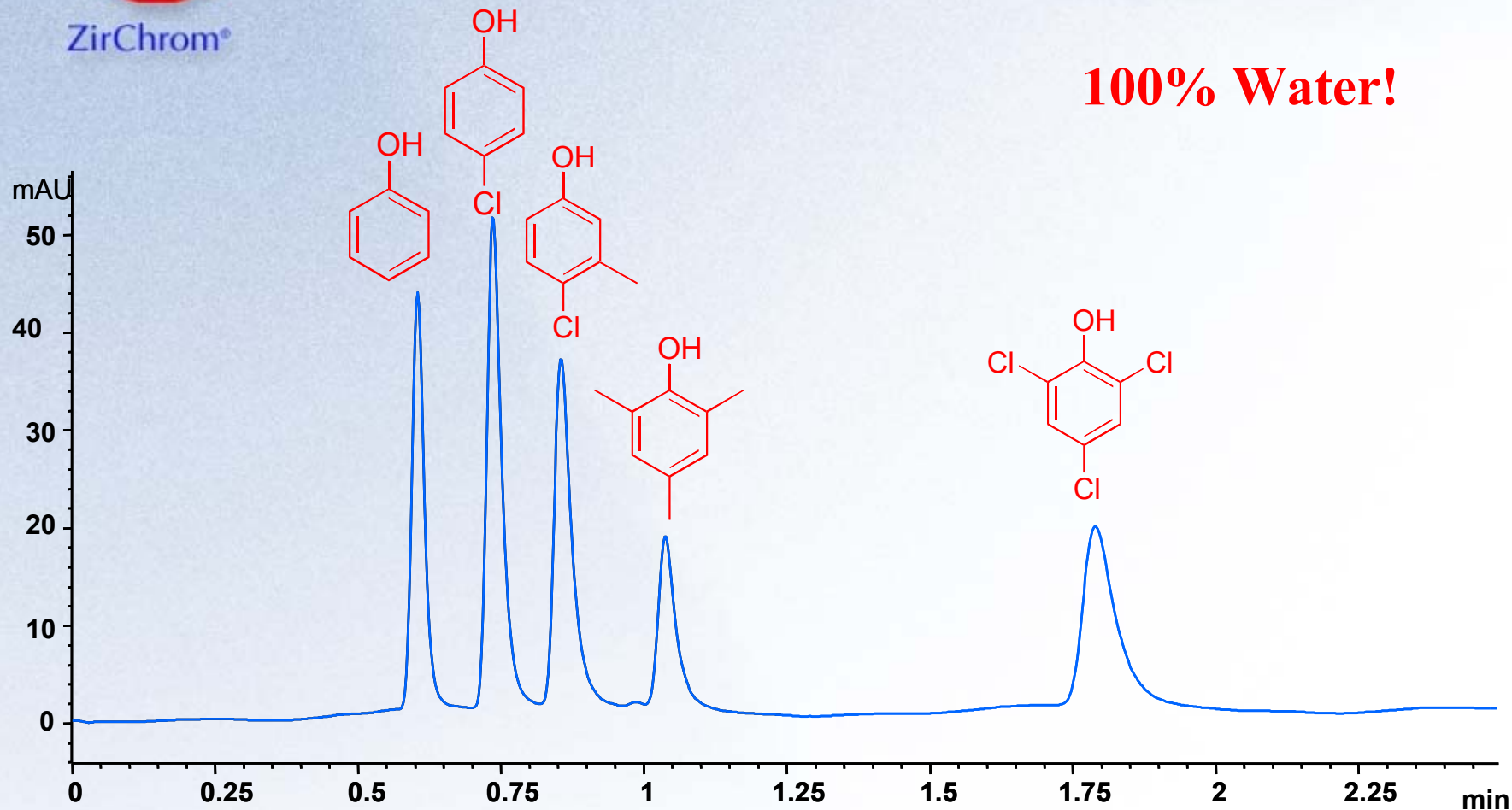
LC Conditions: Column, 100 mm x 3.0 mm i.d. ZirChrom[®]-CARB, gradient elution 2-90% B from 0.3-3.9 minutes, A = 40/60 ACN/25 mM ammonium fluoride, pH 5.6, B = 40/60 ACN/THF, Flow rate: 2.5 mL/min., Temperature, 125 °C (using Metalox 200C), Injection volume, 2 ml, UV Detection at 215 nm.



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Two Minute “Green” Separation of Chlorophenols at 200 °C

100% Water!



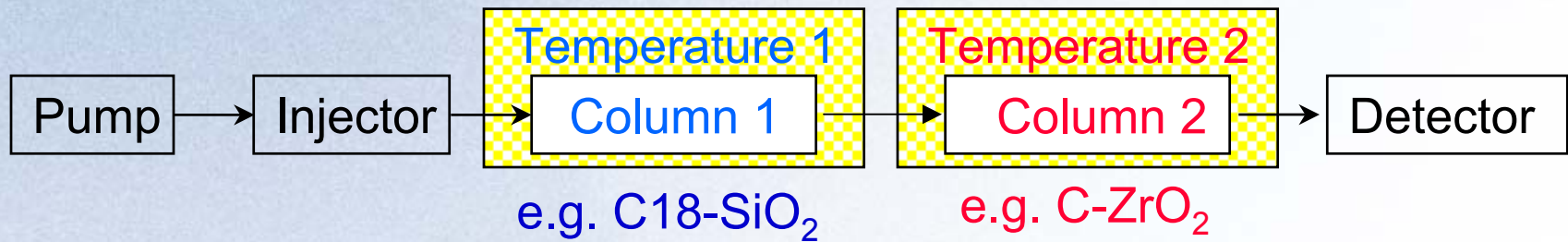
Chromatographic conditions: Column, ZirChrom®-PBD, 150 x 4.6 mm i.d., Mobile Phase, 100% Water, Flow Rate, 3.0 mL/min., UV detection at 280 nm, Column Temperature, 200 °C using a Metalox® 200C column heater (ZirChrom Separations, Anoka, MN).



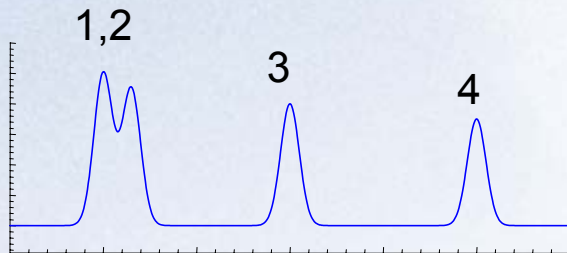
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Thermally Tuned Tandem Columns (T³C)

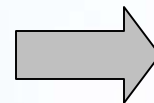
A Mechanism to Continuously Adjust the Stationary Phase



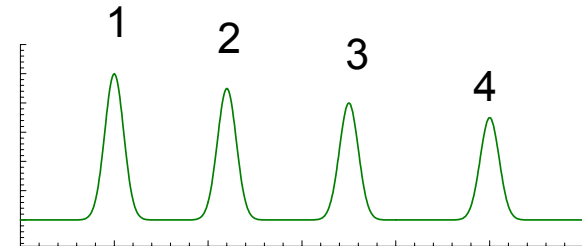
Column 1



Column 2

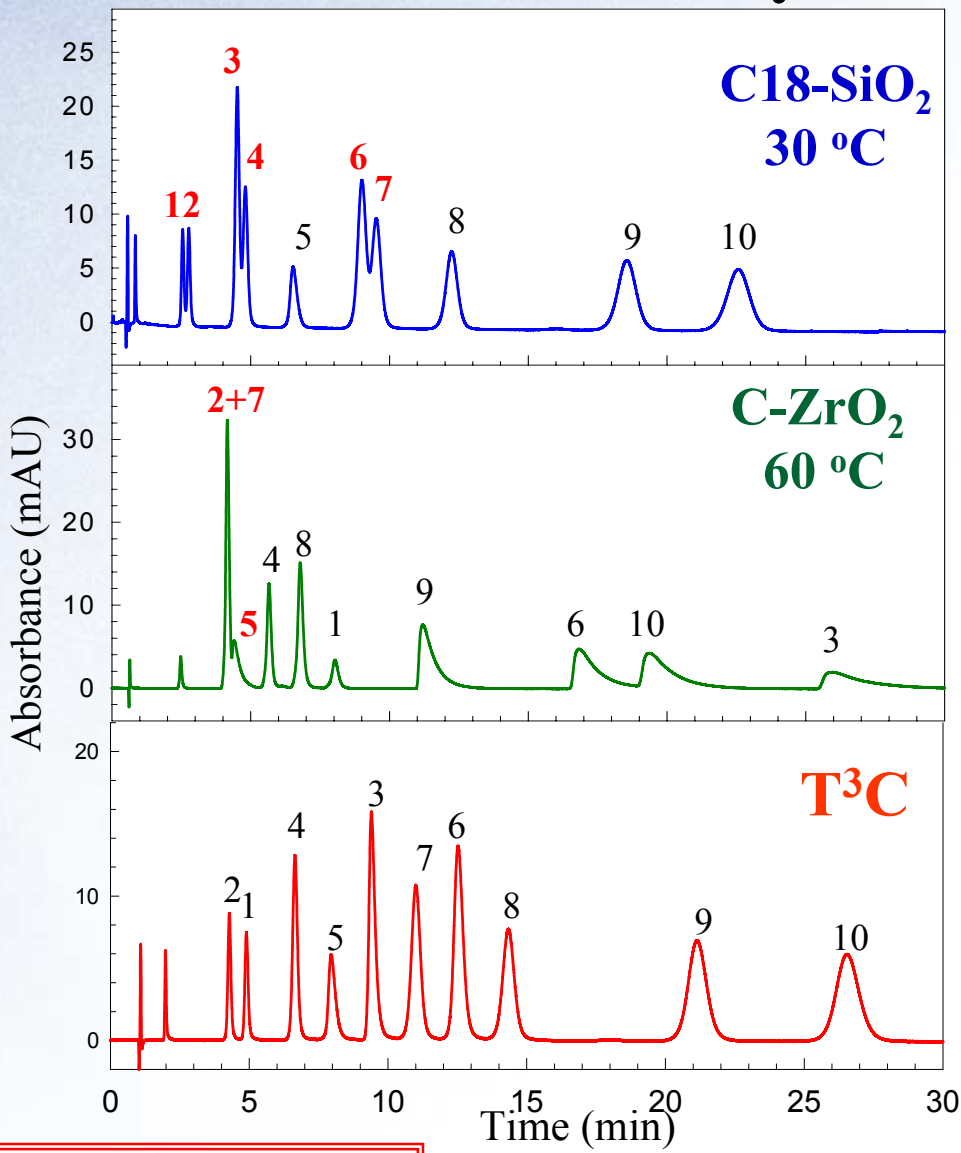
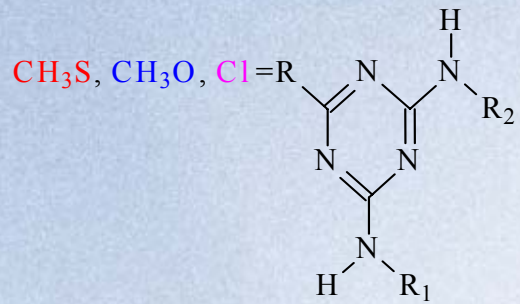


**Optimized
T³C**





Separation of Ten Triazine Herbicides by T³C

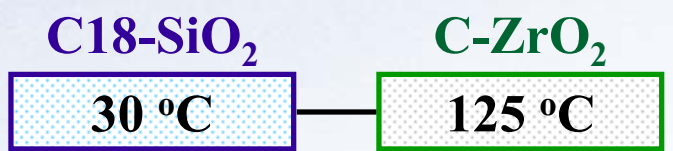


Solutes:

- | | |
|--------------|------------------|
| 1. Simazine | 6. Ametryn |
| 2. Cyanazine | 7. Propazine |
| 3. Simetryn | 8. Terbutylazine |
| 4. Atrazine | 9. Prometryn |
| 5. Prometon | 10. Terbutryn |

Other conditions:

30/70 ACN/water
 1mL/min; 254 nm detection

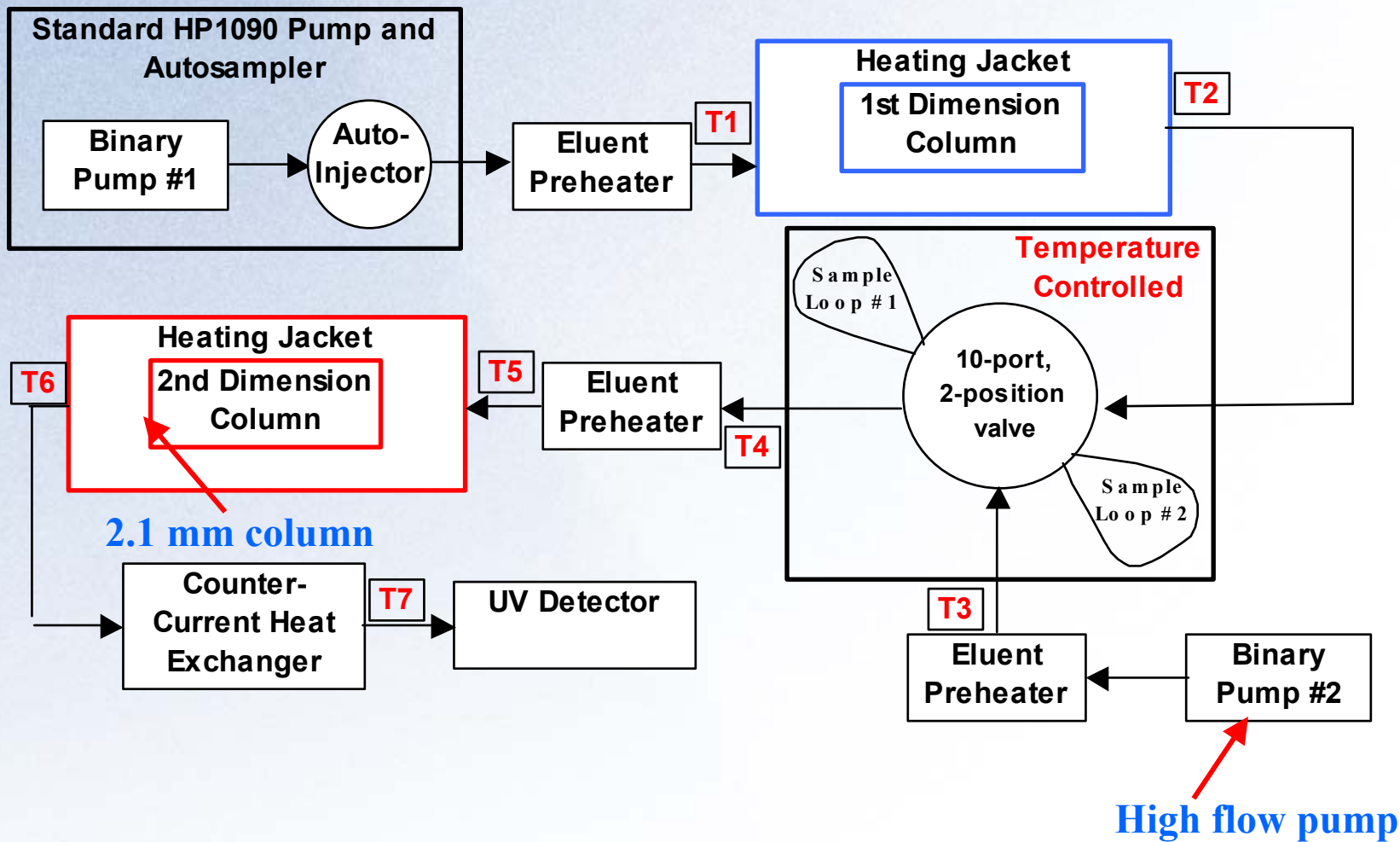


➤ T³C can improve separation without increasing analysis time.



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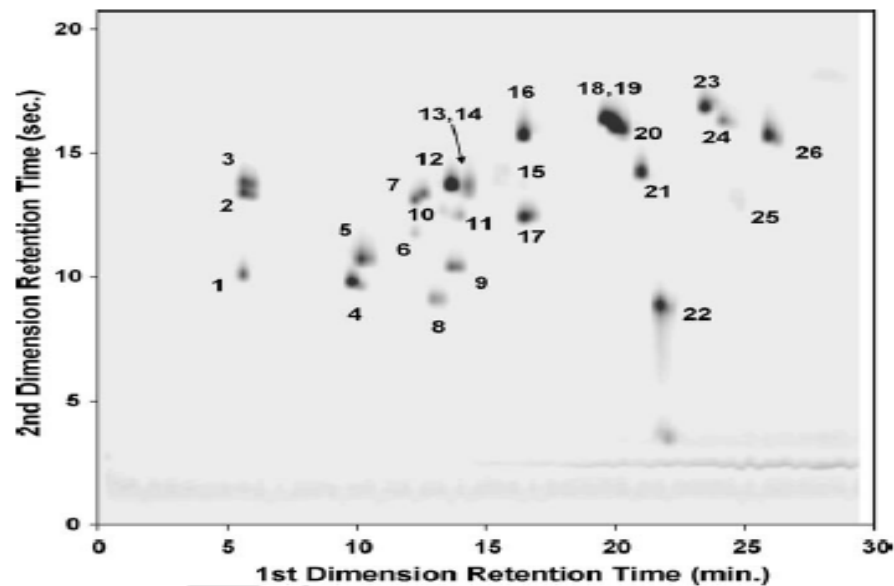
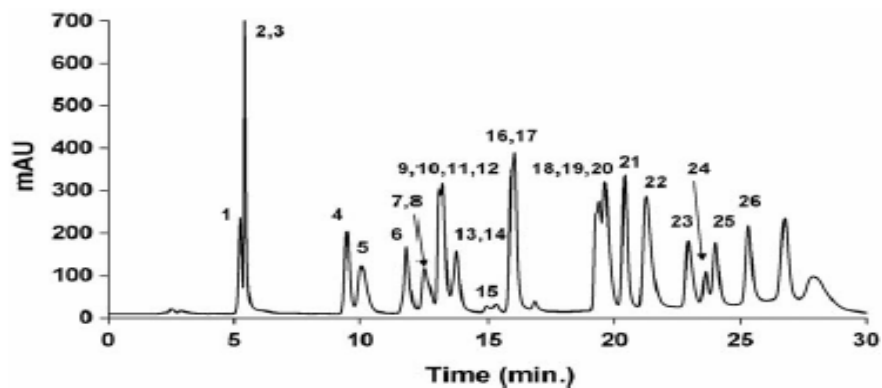
Schematic of a Complete LC × UFHTLC System





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2DLC Separation Of A 26 Component Indolic Metabolite Mixture



1st Dimension Conditions: Column, 50 mm x 2.1 mm i.d. Discovery® HS-F5; Mobile phase, A: 20 mM Na₃PO₄ 20 mM NaClO₄ pH=5.7 B: ACN; Gradient: 95/5 A/B to 60/40 20 min, hold 2 min, 60/40 to 30/70 1 min, 30/70 to 95/5 0.01 min, hold 7 min. Flow rate, 0.10 mL/min.; Injection volume, 10 µL; Temperature, 40 °C; UV 220 nm

2nd Dimension Conditions: Column, 50 mm x 2.1 mm i.d. ZirChrom®-CARB; Mobile phase, A: 20 mM HClO₄ B: ACN, Gradient: 0-70% B in 17.4 s; Flow rate, 3.0 mL/min.; Injection volume, 13.4 µL; Temperature, 110 °C; UV 220 nm



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Conclusions

- (1) Zirconia Based Stationary Phases are *ultra-durable* and *efficient*, *stable* at the *extremes of pH* and at column temperatures as high as *200°C*.
- (2) High Temperature Liquid Chromatography (HTLC) is a *powerful technique* that can be used as a *routine analytical tool* in the development of separation methods.
- (3) HTLC is a *unique tool* in altering chromatographic selectivity (*T³C method*), increasing analysis speed.
- (4) HTLC capability will become an *important* part of HPLC *system design* in order to fully utilize the benefits of columns prepared with ultra-small particles and ultrafast analyses.
- (5) Fast *2D-LC* separations have been successfully achieved allowing for the *rapid analysis* of complex mixtures.