



# Titania Based Reversed Stationary Phases for RP-HPLC and Preparative Liquid Chromatography

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*Specialists in High Efficiency, **Ultra-Stable** Phases for HPLC*



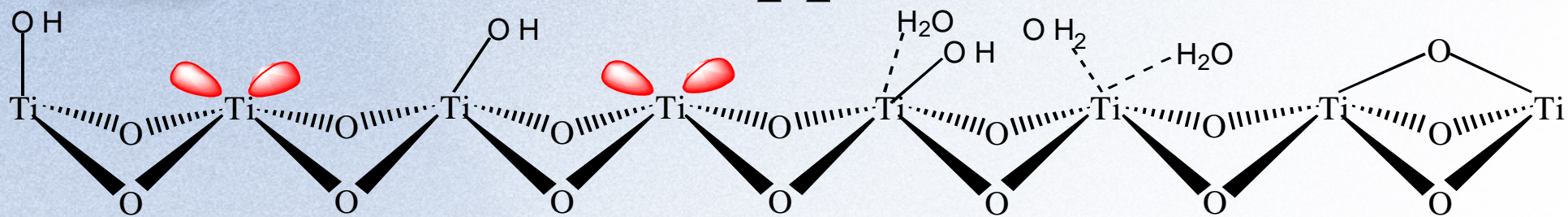
# Outline

- Surface Chemistry of Titania
- Selectivity Comparison of Sachtopore-RP, Silica C18, ZirChrom-CARB, and ZirChrom-PBD
- Chemical and Thermal Stability Testing
- Effect of Lewis Base Mobile Phase Additive on Elution of Basic Compounds
- Applications

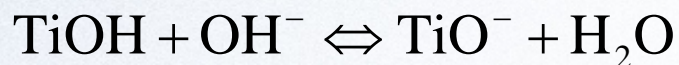
**Conclusion - The titania phases show similar selectivity to their zirconia counterparts, and have excellent stability from pH 1-12 and up to 100 °C.**



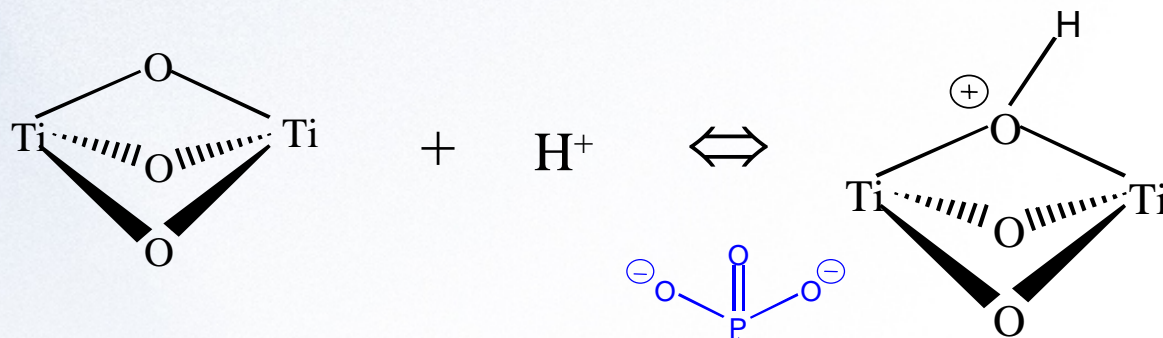
# Surface Chemistry of Titania-Based Supports for HPLC



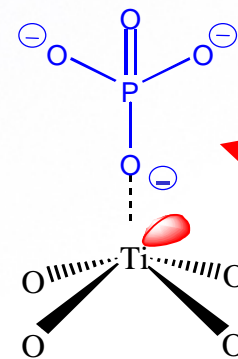
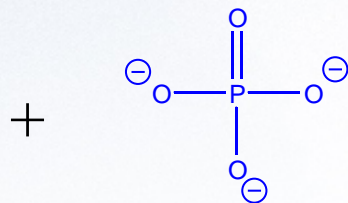
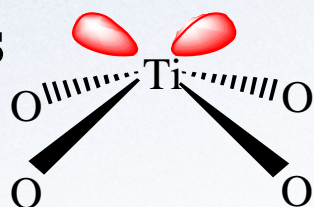
**Weak Brönsted Acid:**



**Weak Brönsted Base:**



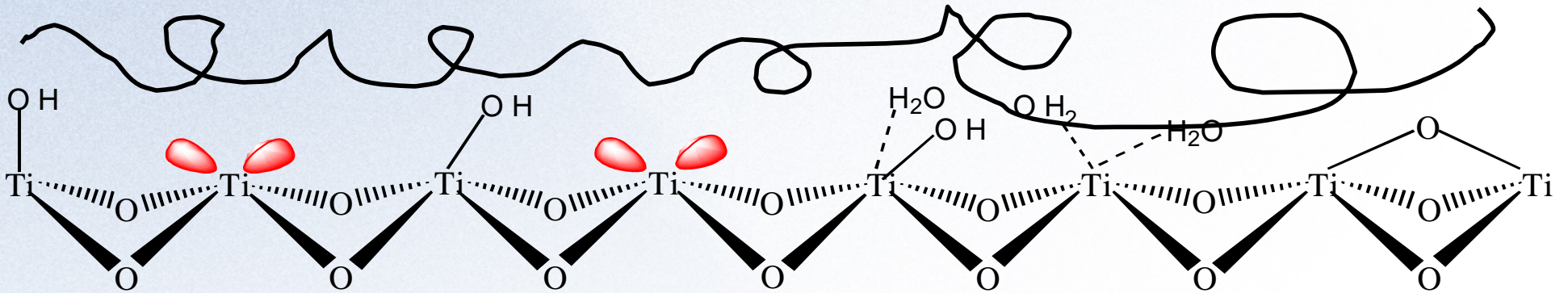
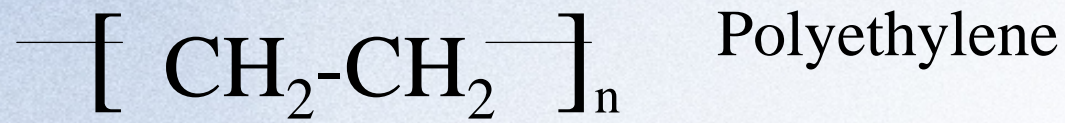
**Strong Lewis Acid:**



SCX mode



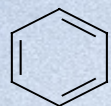
# Polyethylene Coated Titania



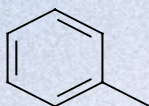


# 22 Non-electrolyte Solutes

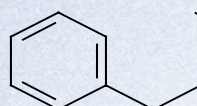
**Nonpolar**



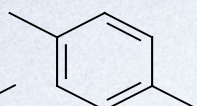
Benzene



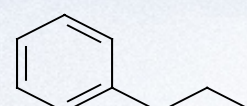
Toluene



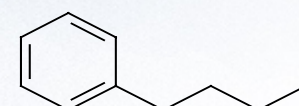
Ethylbenzene



*p*-xylene

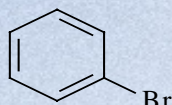


Propylbenzene

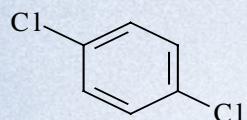


Butylbenzene

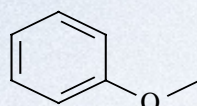
**Polar**



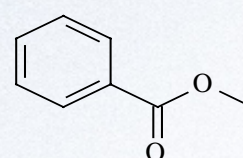
Bromobenzene



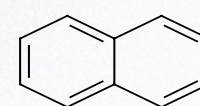
*p*-Dichlorobenzene



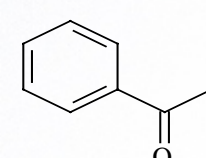
Anisole



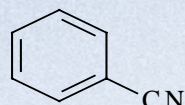
Methylbenzoate



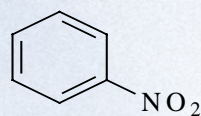
Naphthalene



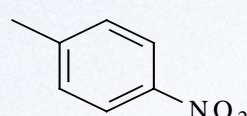
Acetophenone



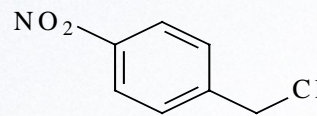
Benzonitrile



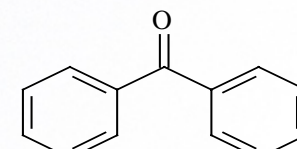
Nitrobenzene



*p*-Nitrotoluene

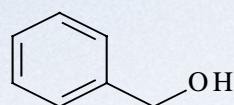


*p*-Nitrobenzyl Chloride

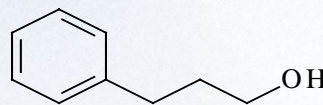


Benzophenone

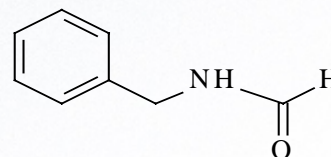
**HB Donor**



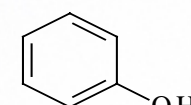
Benzylalcohol



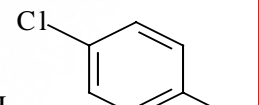
3-Phenyl Propanol



N-Benzyl Formamide



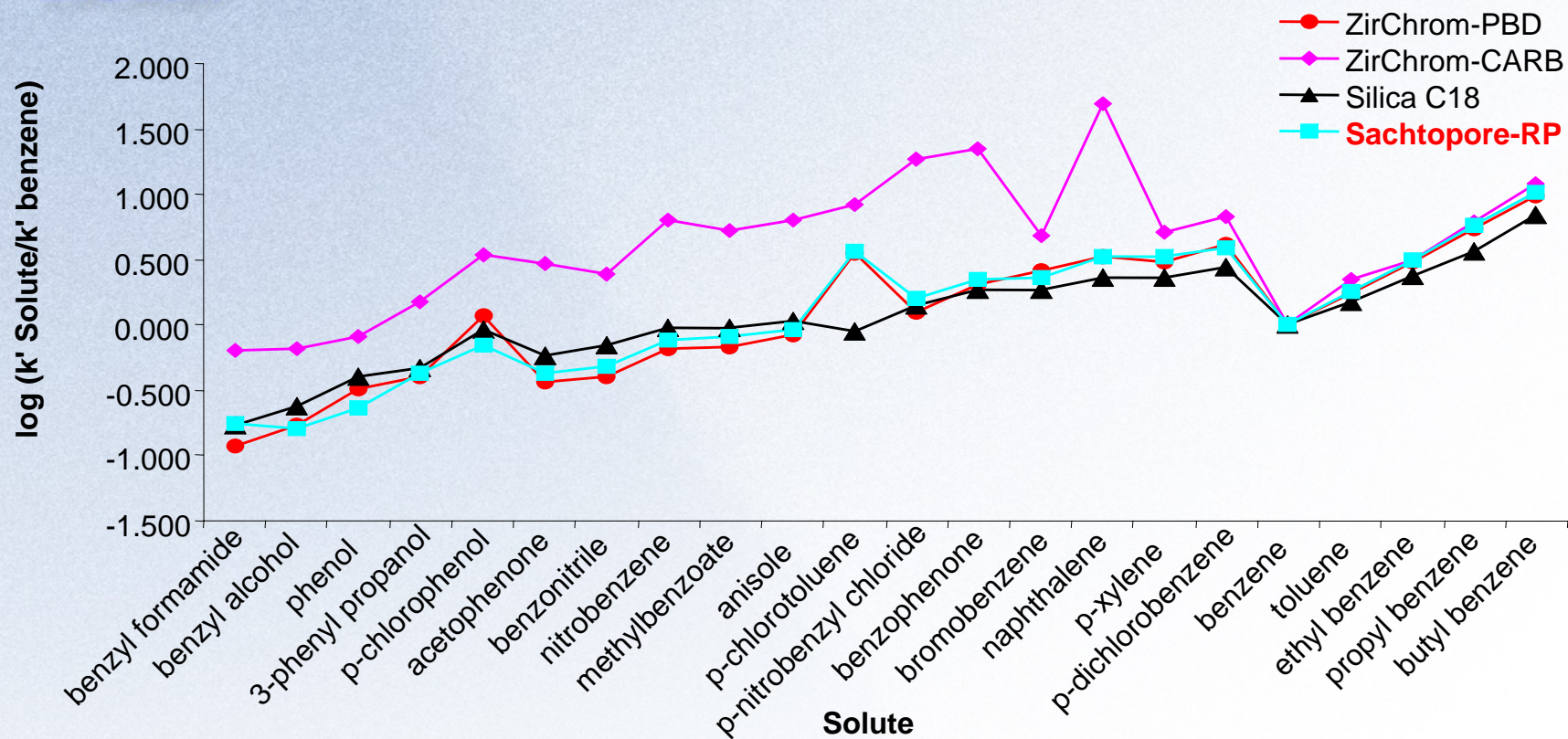
Phenol



*p*-Chlorophenol



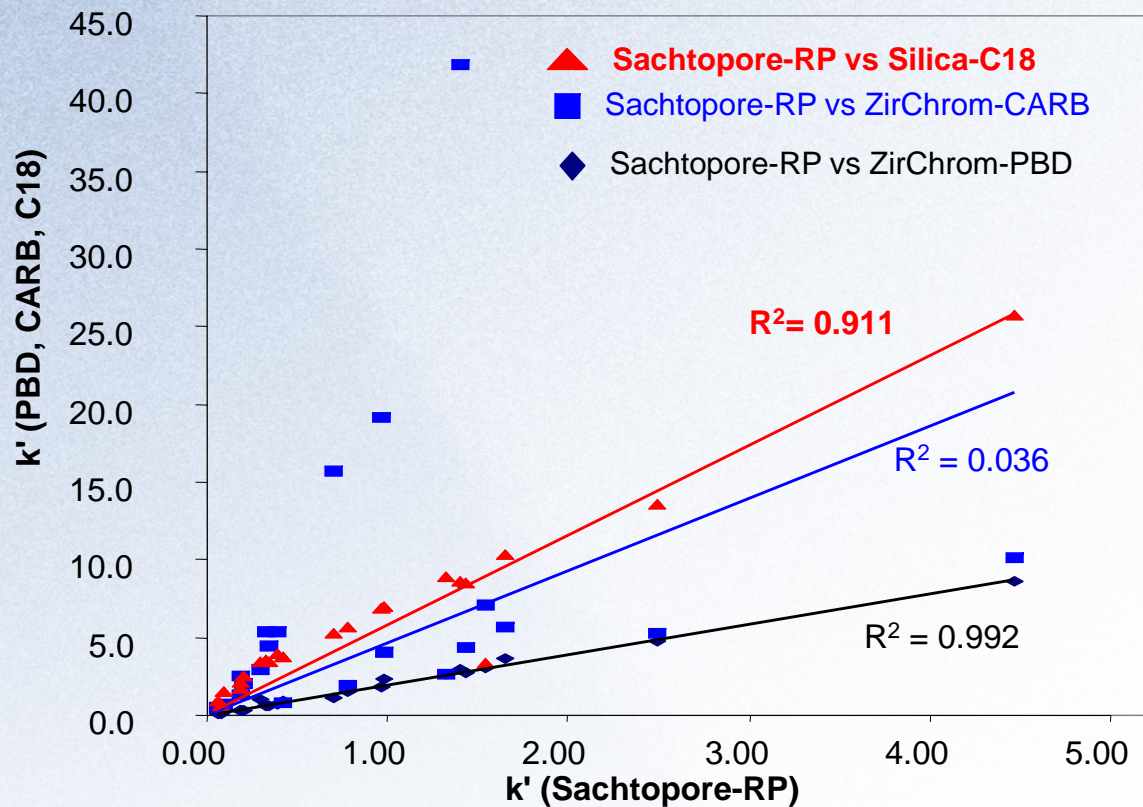
# Selectivity Comparison



**LC Conditions:** Mobile phase, 40/60 ACN/Water; Flow rate, 1.0 ml/min.; Temperature, 30 °C; Injection volume, 5ul; Detection at 254nm.



# K-K Comparison



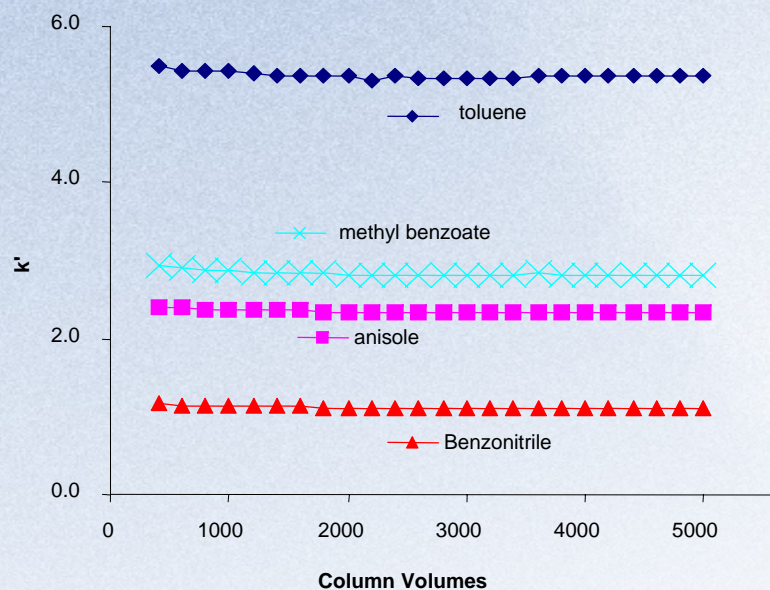
**LC Conditions:** Mobile phase, 40/60 ACN/Water; Flow rate, 1.0 ml/min.; Temperature, 30 °C; Injection volume, 5ul; Detection at 254nm.

Reference: Melander, W.; Stoveken, J.; Horvath, C. *J. Chromatogr.* **1980**, *199*, 35-56.

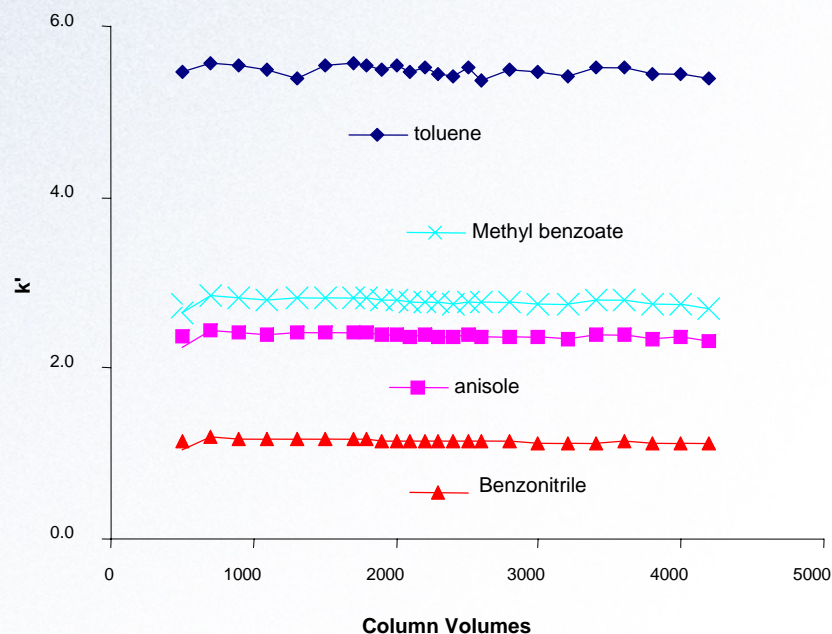


# Chemical Stability

pH 1.0



pH 12.0

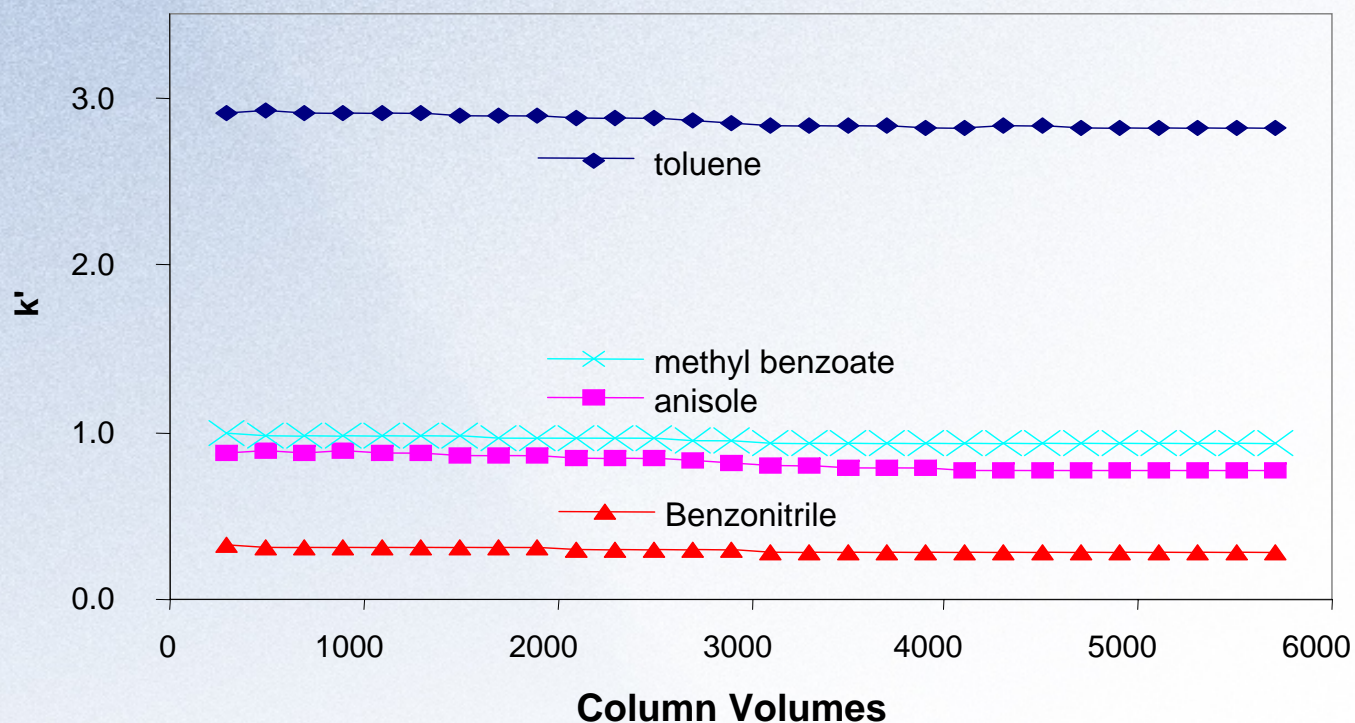


**Exposure and Evaluation Conditions:** Mobile phase, 15/85 ACN/0.1M Nitric acid, pH 1.0, or 0.01M Tetramethylammoniumhydroxide, pH 12.0; Flow rate, 1.0 ml/min.; Temperature, 30 °C; Injection volume, 5  $\mu$ l; Detection at 254 nm; Column, 50 mm x 4.6 mm i.d., Sacht pore-RP (part# TI01-0546).





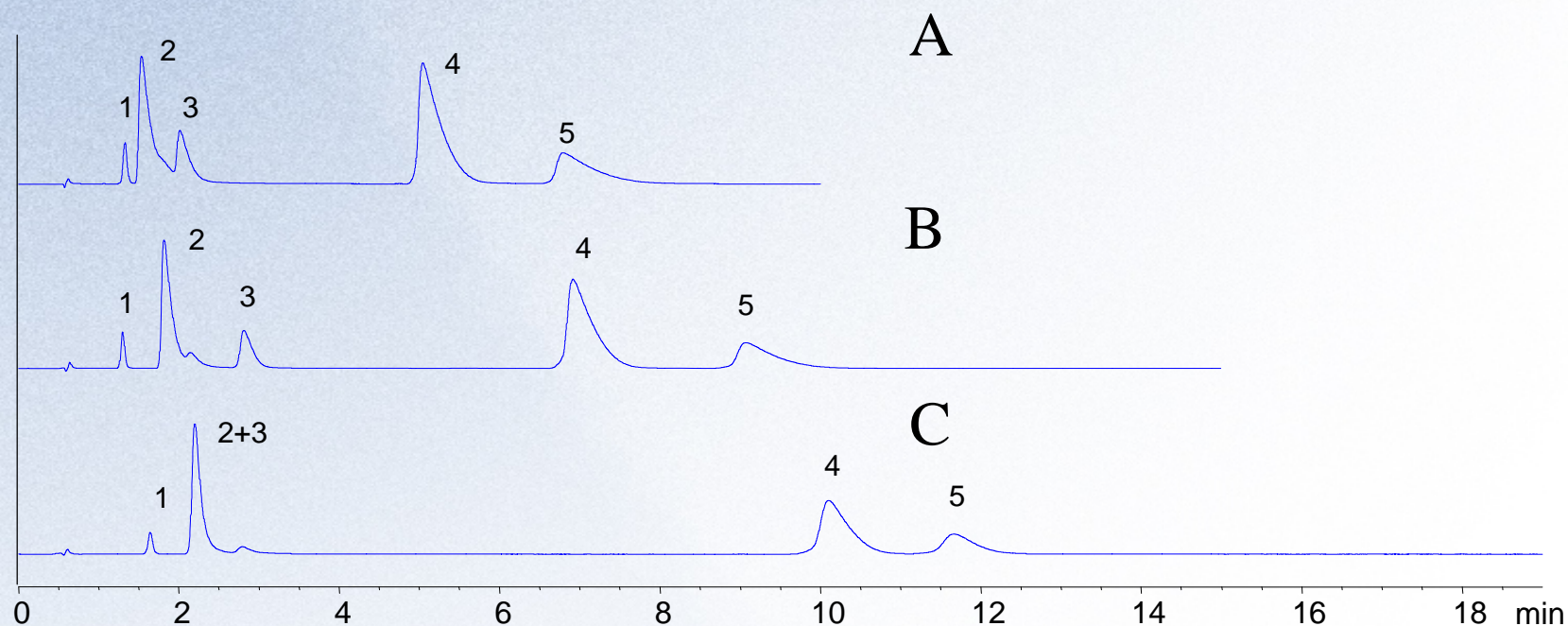
# Temperature Stability at 100 °C



**Exposure and Evaluation Conditions:** Mobile phase, 15/85 ACN/water; Flow rate, 1.0 ml/min.; Temperature, 100 °C with Metalox heater; Injection volume, 5 ml; Detection at 254 nm; Column, 50 mm x 4.6 mm i.d., Sachtopore-RP (part# TI01-0546).



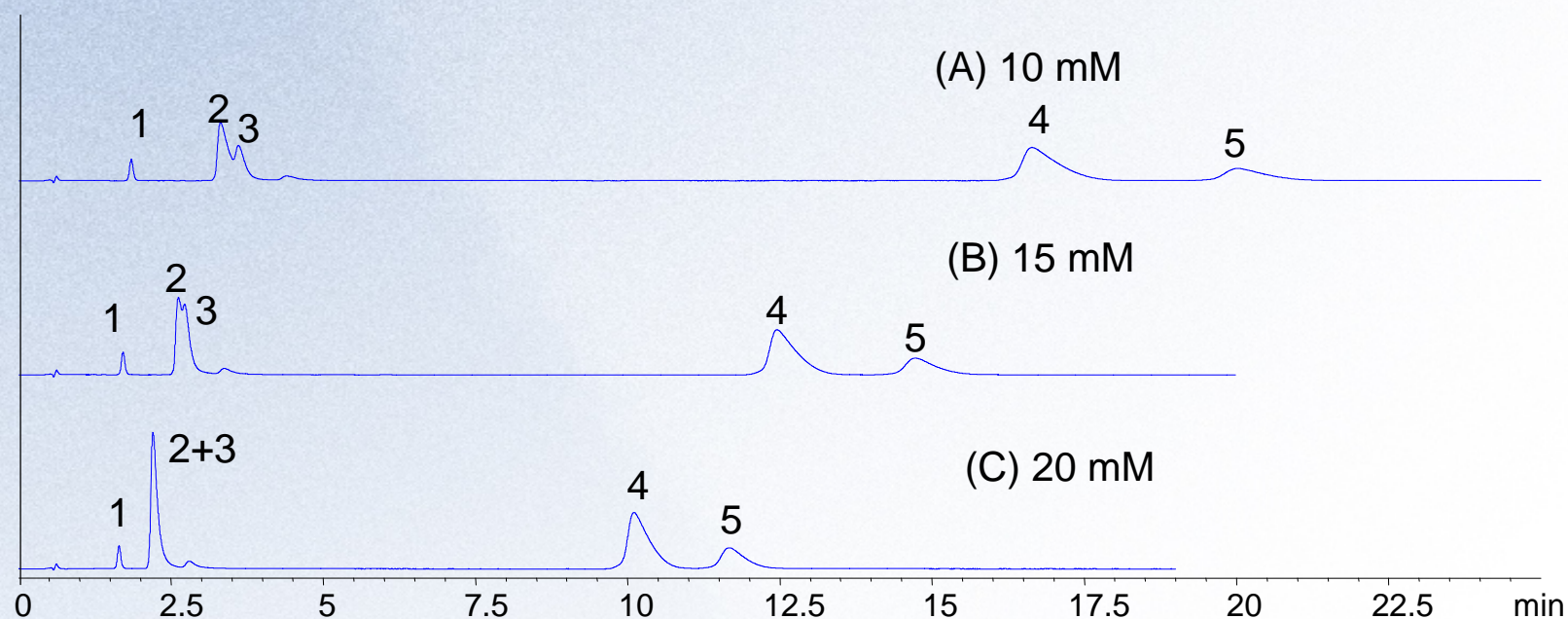
# Effect of Lewis Base Additive on Separation of Basic Drugs



**LC Conditions:** Mobile phase: 30/70 ACN/20 mM buffer (pH=7). (A) ammonium acetate, (B) ammonium fluoride, (C) ammonium phosphate. flow rate: 1ml/min, temperature: 40 °C. Wavelength: 254 nm. Column, 50 mm x 4.6 mm i.d., Sachtopore-RP (part# TI01-0546). Solutes: (1) lidocaine, (2) quinidine, (3) tryptamine, (4) amitriptyline, and (5) nortriptyline.

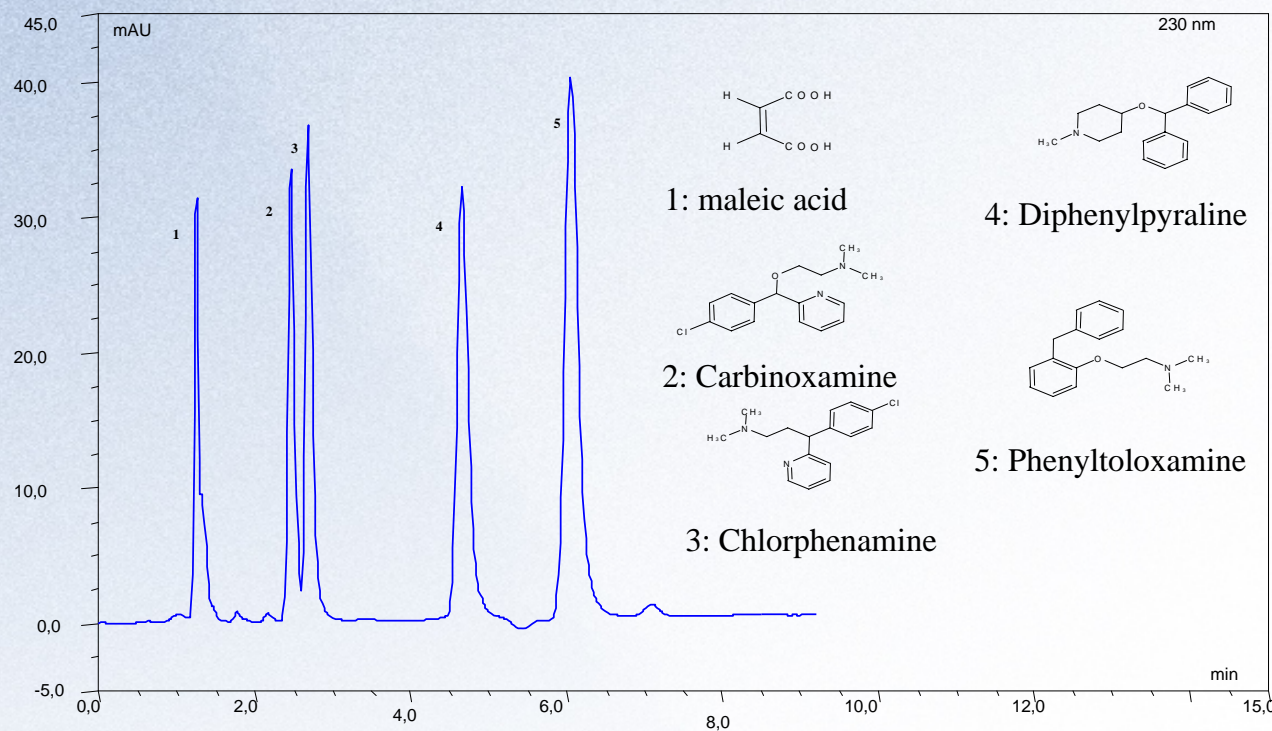


# Effect of Ionic Strength on Separation of Basic Drugs



**LC Conditions:** Mobile phase: 30/70 ACN/phosphate buffer (pH=7). (A) 10 mM, (B) 15 mM, (C) 15 mM. flow rate: 1ml/min, temperature: 40 °C. Wavelength: 254 nm. Column, 50 mm x 4.6 mm i.d., Sachtopore-RP (part# TI01-0546). Solutes: (1) lidocaine, (2) quinidine, (3) tryptamine, (4) amitriptyline, and (5) nortriptyline.

# Antihistimines Separation at pH 10



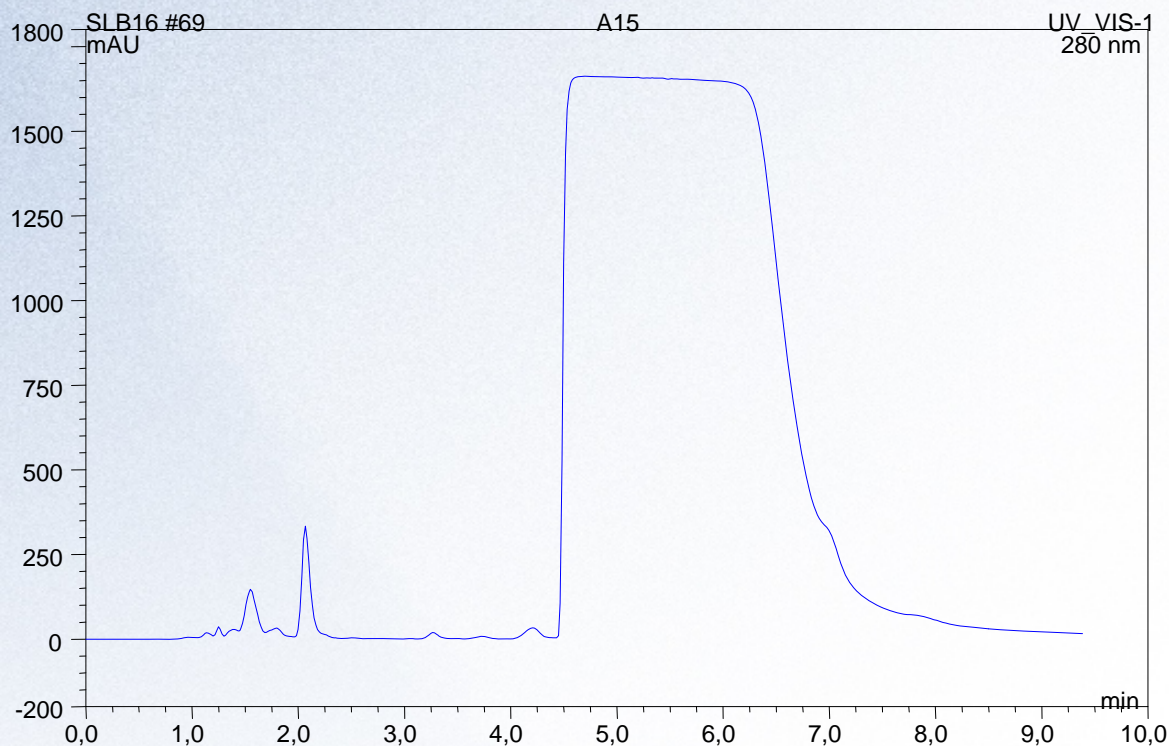
**LC Conditions:** Mobile phase, 74% (50 mM H<sub>3</sub>PO<sub>4</sub> + 5 mM KH<sub>2</sub>PO<sub>4</sub>), 26% ACN, pH 10; Flow rate, 1.0 ml/min.; Temperature, Ambient; Injection volume, 20 µl; Detection at 220 nm; Column, Sachtapore-RP (300 Å, 3 µm, 150 x 4 mm).



# Semi-Prep Separation of Pentifylline (vasodilator)

**Particle Sizes:**  
3,5,10,20,40,80  
100 micron  
1 mm

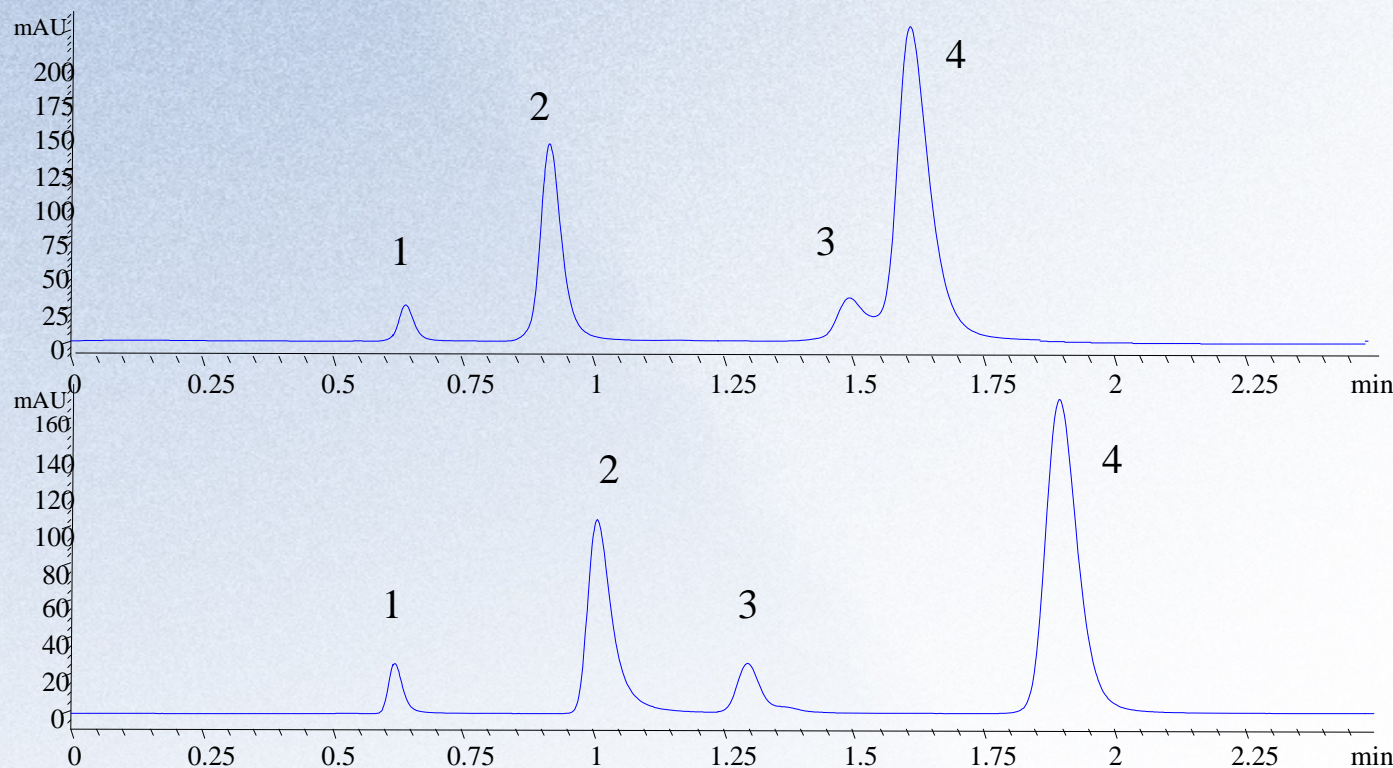
**Pores sizes:**  
60, 100, 300,  
500, 1000,  
2000 Angstroms



**LC Conditions:** Mobile phase, (+ 10 mM  $\text{Na}_2\text{B}_4\text{O}_7$  + 1 mM  $\text{H}_3\text{BO}_3$ ), pH 8.8; Flow rate, 1.0 ml/min.; Temperature, Ambient; Injection volume, 20  $\mu\text{l}$ ; Detection at 254 nm; Column, Sachtapore<sup>®</sup>-RP (300 Å, 3  $\mu\text{m}$ , 150 x 4 mm).



# Comparison Between Sachtopore-CARB and ZirChrom-CARB



Sachtopore-CARB has somewhat similar selectivity compared to ZirChrom-CARB.

**LC Conditions:** Mobile phase, 50/50 ACN/water; Flow rate, 1.0 ml/min.; Temperature, Ambient; Injection volume, 5  $\mu$ l; Detection at 254 nm; Column: 50 x 4.6 mm, 5  $\mu$ m.  
Solute: (1) acetone, (2) p-cresol, (3) ethylbenzene, (4) nitrobenzene



# Conclusions

- The Sachtopore-RP shows *similar selectivity* to ZirChrom-PBD (ODS-like for neutrals).
- The Sachtopore-RP has *excellent stability* from pH 1-12 and up to 100°C.
- The type of Lewis base buffer has a profound effect on *selectivity* for Sachtopore-RP.
- Basic (amine) analytes generally undergo *RP/CEX mixed-mode retention mechanism* on Sachtopore-RP.
- Sachtopore-CARB has *somewhat similar* selectivity compared to ZirChrom-CARB.



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